Technical data sheet

(Clay filament)

Description (a) Next Print Clay model is a Shape adjust for multi-extrusion 3D printing.

Key features (a) Filament Non-hygroscopic.
(b) Hospital use.
(c) Shape adjust.
(d) Education training.

Material specifications

(1) Standard Product Forms: 3 mm pellet, 1.75 mm and 2.85 mm filament
(2) Filament color is natural.
(3) Net filament weight 500 g

Ultimaker parameter for Clay filament

nozzle	180°C
Z	0.05~0.2mm
print speed	40mm/s
bottom	60°C or room temp
fan	10~100%
shape adjust	60~80°C about 5 min

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Clay filament Production Process flow

Print Success

60~80 ℃ water,

about 5min

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