

Technical data sheet

(Alcohol Breakaway)

Description	(a) Next Print Breakaway is a support material for multi-extrusion 3D printing. (b) Use 75%~99.5% Alcohol liquid spray or soak. Breakaway supports can be quickly removed. (c) Alcohol Breakaway provides good adhesion to most of the material.
Key features	(a) Filament Non-hygroscopic. (b) 75%~99.5% alcohol spray or soak · immediate breakaway.
Applications	(a) Support PLA, ABS, Nylon, suitable for most material.

Material specifications

- (1) Standard Product Forms: 3 mm pellet, 1.75 mm and 2.85 mm filament
- (2) Filament color is natural.
- (3) Net filament weight 500 g

Ultimaker parameter for alcohol breakaway

Nozzle	210°C (Range:190~250 °C)
Z	0~0.1mm (model & support)
Print speed	40mm/s
Support	zig zag
fan	10~30%

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